Adhesives – Concepts and terminology, functions of adhesives, advantages and disadvantages of adhesive bonding, adhesive action, development of adhesive strength, physical & chemical factors influencing adhesive action, adsorption and surface reaction. Theories of adhesion. Requirements for a good bond, criteria for selection of adhesives.

Thermodynamics of Adhesion: Contact angle, work of adhesion, acid - base considerations. Surface topography, surface features and forces, wetting and setting, thermodynamic work of adhesion - influence of constitution on adhesion - interfacial bonding - coupling agents, mechanism of adhesive action.

Characterization of Adhesives: Principle of fracture mechanics, peel, lap sheen and butt tensile tests. Pull out of an extendable fibre, various testing and evaluation of adhesives, energy dissipation - plasticity – strength.

Adhesive Types and Industrial Adhesives: Types of adhesives, Adhesive from natural origin - Synthetic adhesives - phenolic, epoxy, polysulphide, polyurethane, polyvinyl acetate, polyvinyl alcohol, polyvinyl acetal, acrylics, cyanoacrylate, high temperature silicone adhesives, hot melt adhesives, pressure sensitive adhesives, sealants, water based adhesives, anaerobic adhesives. Inorganic adhesives - principle of compounding - role of resins - fillers - antioxidants - accelerator systems.

Applications of Adhesives: Adhesives for structural application, aerospace, automobile industry, conductive adhesives, adhesive in electrical industry.

## **TEXT BOOKS / REFERENCES:**

- 1. A. J. Kinloc, Adhesion and Adhesives: Science and Technology, Springer, 1987
- 2. W. A. Lees, Adhesives in engineering design, Springer Verlag, Berlin, 1984.
- 3. D.M. Brewis and D. Briggs, Industrial adhesion problems, Wiley Interscience Publication, New York, 1985.
- 4. I Skeist, ed., 3rd Edition, Handbook of Adhesives, Chapman and Hall, New York, 1990.
- 5. A.V. Pocius, Adhesion and Adhesives Technology, Hanser, 2012
- 6. P. Ghosh, Adhesives and Coatings Technology, Tata McGraw-Hill Education, New Delhi, 2008.